

DATA SHEET

T 8484-3 EN

TROVIS 3730-3 Smart Positioner (HART®)



CE EAC Ex
certified

Application

Single-acting or double-acting positioner for attachment to pneumatic control valves.
Self-calibrating, automatic adaptation to valve and actuator.

Set point 4 to 20 mA
Valve travel 3.6 to 300 mm
Opening angle 24 to 100°

The positioner ensures a predetermined assignment of the valve position to the control signal. It compares the input signal received from a control system to the travel or rotational angle of the control valve and issues a corresponding output signal pressure (output variable).

Special features

- High air capacity
- Simple attachment to all common linear and rotary actuators:
 - SAMSON direct attachment
 - NAMUR rib
 - Attachment to rod-type yokes according to IEC 60534-6-1
 - Attachment according to VDI/VDE 3847
 - Rotary actuator attachment according to VDI/VDE 3845
- Non-contact position sensing
- Plain-text display with NAMUR Recommendation NE 107 states and messages on the device
- Integrated diagnostic functions
- Simple one-knob, menu-driven operation
- LCD easy to read in any mounting position thanks to selectable reading direction
- Configurable with a computer over the SSP interface using the TROVIS-VIEW software
- Variable, automatic start-up with four different initialization modes
- Sub (substitution) initialization mode allows the positioner to be started up in case of emergency whilst the plant is running without having to change the valve position.
- All parameters saved in non-volatile EEPROM
- Two-wire system with a small electrical load of 465 Ω
- Adjustable tight-closing function
- Continuous zero monitoring



Fig. 1: TROVIS 3730-3 Electropneumatic Positioner

- Integrated temperature sensor and operating hours counter
- Self-diagnostics, messages as condensed state conforming to NAMUR Recommendation NE 107
- Integrated EXPERTplus diagnostics for control valves (► T 8389-3)
- Optional additional functions:
Pressure sensors¹⁾, position transmitter, inductive limit contacts, software limit contacts, forced venting function, binary input, binary output²⁾

¹⁾ Hardware version 02.00.xx/firmware version 2.02.xx and higher (available in second quarter of 2025)

²⁾ Only in combination with limit switches

Design and principle of operation

The TROVIS 3730-3 Electropneumatic Positioner is mounted on pneumatic control valves and used to assign the valve position (controlled variable x) to the control signal (set point w). The positioner compares the electric control signal of a control system to the travel or opening angle of the control valve and issues a signal pressure for the pneumatic actuator.

The positioner mainly consists of a non-contact travel sensor system (2), pneumatics and the electronics with the microcontroller (4). The valve position is transmitted either as an angle of rotation or linear travel to the pick-up lever, from there to the travel sensor (2) and forwarded to the microcontroller (4). The PID algorithm in the microcontroller compares the valve position measured by the travel sensor (2) to the 4 to 20 mA DC control signal issued by the control system after it has been converted by the A/D converter (3).

In case of a set point deviation, the activation of the i/p converter (7) is changed so that the actuator of the control valve (1) is pressurized or vented accordingly over the downstream air capacity booster (6). As a result, the closure member of the valve (e.g. plug) is moved to the position determined by the set point.

The positioner is operated by a rotary pushbutton (10) for menu navigation on the plain-text display (11).

The extended EXPERTplus diagnostics are integrated into the positioner. They provide information on the control valve and positioner and generate diagnostic and status messages, which allow faults to be pinpointed quickly.

Version

- **TROVIS 3730-3** · Electropneumatic positioner for control valves, HART® communication, on-site operation, local communication with SSP interface, EXPERTplus diagnostics

Optional modules

The optional additional functions of the TROVIS 3730-3 Positioner allows it to be adapted to specific requirements. The following additional functions are available:

- Position transmitter
- Inductive limit switches
- Software limit switches
- Forced venting
- Binary input
- Binary output (only in combination with limit switches)

If the positioner is ordered with additional functions, they are ready installed and connected upon delivery.

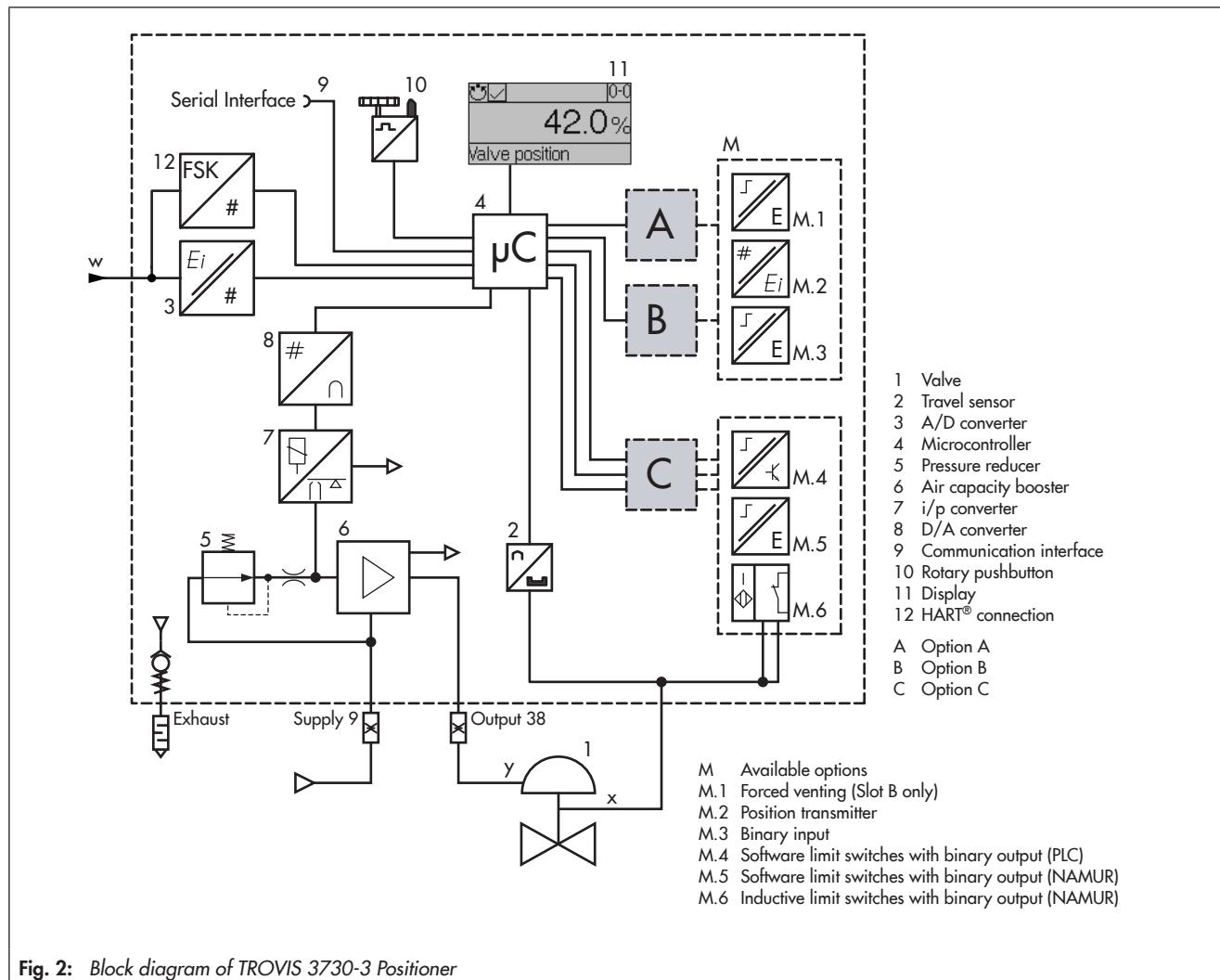


Fig. 2: Block diagram of TROVIS 3730-3 Positioner

Technical data · TROVIS 3730-3 Positioner

Travel	
Adjustable travel for	Direct attachment to Type 3277: Attachment according to IEC 60534-6 (NAMUR): Attachment according to VDI/VDE 3847 Attachment to rotary actuators:
Travel range	3.6 to 30 mm 3.6 to 300 mm 3.6 to 300 mm 24 to 100°
Set point w	Adjustable within the initialized travel/angle of rotation of the valve; travel can be restricted to 1/5 at the maximum.
Supply	
Supply air	4 to 20 mA · Two-wire device, reverse polarity protection · Minimum span 4 mA
Static destruction limit	40 V, internal current limit approx. 40 mA
Minimum current	3.75 mA for display/operation (HART® communication and configuration) 3.90 mA for pneumatic function
Load impedance	≤9.3 V (corresponds to 465 Ω at 20 mA)
Air quality acc. to ISO 8573-1	Max. particle size and density: Class 4 Oil content: Class 3 Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected
Hysteresis	≤0.3 %
Sensitivity	≤0.1 %
Characteristic	Linear/Equal percentage/Reverse equal percentage/SAMSON butterfly valve
Transit time	Exhaust and supply adjustable separately up to 240 s by software
Direction of action	Reversible
Air consumption, steady state	Independent of supply air, approx. 65 l _n /h
Air output capacity (when Δp = 6 bar)	8.5 m _n ³ /h · At Δp = 1.4 bar: 3.0 m _n ³ /h · K _{Vmax(20 °C)} = 0.09 – At the signal pressure output (38) (connecting plate or connection block): Can be restricted to K _{Vmax(20 °C)} ≈ 1/3 K _{Vmax(20 °C)} – At the signal pressure output on the back: K _{Vmax(20 °C)} ≈ 1/3 K _{Vmax(20 °C)}
Actuator (exhaust)	14.0 m _n ³ /h · At Δp = 1.4 bar: 4.5 m _n ³ /h · K _{Vmax(20 °C)} = 0.15 – At the signal pressure output (38) (connecting plate or connection block): Can be restricted to K _{Vmax(20 °C)} ≈ 1/3 K _{Vmax(20 °C)} – At the signal pressure output on the back: K _{Vmax(20 °C)} ≈ 1/3 K _{Vmax(20 °C)}
Environmental conditions and permissible temperatures	
Permissible environmental conditions according to EN 60721-3	
Storage	1K6 (relative humidity ≤95 %)
Transport	2K4
Operation	-20 to +85 °C: All versions -40 to +85 °C: With metal cable glands -55 to +85 °C: Low-temperature version with metal cable glands Observe the limits in the test certificate for explosion-protected versions.
Resistance to vibration	
Vibrations (sinusoidal)	According to DIN EN 60068-2-6: 0.15 mm, 10 to 60 Hz; 20 m/s ² , 60 to 500 Hz per axis 0.75 mm, 10 to 60 Hz; 100 m/s ² , 60 to 500 Hz per axis
Bumps (half sine)	According to DIN EN 60068-2-29: 150 m/s ² , 6 ms; 4000 bumps per axis
Noise	According to DIN EN 60068-2-64: 10 to 200 Hz: 1 (m/s ²) ² /Hz 200 to 500 Hz: 0.3 (m/s ²) ² /Hz 4 h/axis
Recommended continuous duty	≤20 m/s ²
Influences	
Temperature	≤0.15 %/10 K
Supply	None

Requirements	
EMC	Complying with EN 61000-6-2, EN 61000-6-3, EN 61326-1 and NAMUR Recommendation NE 21
Degree of protection	IP66/NEMA 4X
Electrical connections	
Cable glands	One M20x1.5 cable gland for 6 to 12 mm clamping range Second M20x1.5 threaded connection additionally available
Terminals	Screw terminals for 0.2 to 2.5 mm ² wire cross-section
Explosion protection	
ATEX, IECEx	See Table 1/Table 2
Materials	
Housing and cover	Die-cast aluminum EN AC-AlSi12(Fe) (EN AC-44300) acc. to DIN EN 1706, chromate and powder coating · Special version: stainless steel 1.4408
Window	Makrolon® 2807
Cable glands	Polyamide, nickel-plated brass, stainless steel 1.4305
Other external parts	Stainless steel: 1.4571 and 1.4301
Communication	
	TROVIS VIEW with SSP/HART® Revision 7
Weight	
	Aluminum housing: approx. 1.0 kg · Stainless steel housing: approx. 2.2 kg

Table 1: Explosion protection certificates for TROVIS 3730-3 with hardware version 01.00.xx/firmware version 02.00.xx

		Certification		Type of protection/comments
TROVIS 3730-3	-110		EU type examination certificate	Number BVS 18 ATEX E 044 X Date 2023-05-11
	-510		EU type examination certificate	Number BVS 18 ATEX E 044 X Date 2023-05-11
	-810		EU type examination certificate	Number BVS 18 ATEX E 044 X Date 2023-05-11
	-850		Statement of conformity	Number BVS 18 ATEX E 045 Date 2023-05-11
	-111	IECEx		Number IECEEx BVS 18.0035X Date 2023-05-26
	-511	IECEx		Number IECEEx BVS 18.0035X Date 2023-05-26
	-811	IECEx		Number IECEEx BVS 18.0035X Date 2023-05-26
	-851	IECEx		Number IECEEx BVS 18.0035X Date 2023-05-26
	-112	CCC Ex		Number 2020322307001518 Date 2023-04-29 Valid until 2025-09-17
	-512	CCC Ex		Number 2020322307001518 Date 2023-04-29 Valid until 2025-09-17
	-111	CCoE		Number A/P/HQ/MH/104/8013 Date 2023-12-31 Valid until 2028-12-31
	-113	EAC Ex		Number RU C-DE.HA65.B.00700/20 Date 2020-08-19 Valid until 2025-08-18
		ECAS-Ex	On request	
	-130	FM		Number FM21CA0064 Date 2022-10-18
				IS Class I, II, III, Div. 1, Gr. A,B,C,D,E,F,G; T4/T6 Ex ia IIC T4/T6 Gb NI Class I, II, III Div. 2, Gr. A,B,C,D,F,G; T4/T6 Type 4X; IP66

		Certification			Type of protection/comments
TROVIS 3730-3	-130	FM	Number	FM21US0097	IS Class I, II, III, Div. 1, Gr. A,B,C,D,E,F,G; T4/T6
	-115	INMETRO	Date	2022-10-18	IS Class I, Zone 1, AEx ia IIC T4/6 Gb NI Class I, II, III Div. 2, Gr. A,B,C,D,F,G; T4/T6 Type 4X; IP66
	-515	INMETRO	Number	IEx 20.0090X/1	Ex ia IIC T4/T6 Gb Ex ia IIIC T85°C Db
	-815	INMETRO	Date	2024-01-11	Ex tb IIIC T85°C Db
	-855	INMETRO	Valid until	2030-01-10	
	-114	KCS Korea	Number	IEx 20.0090X/1	Ex ec IIC T4/T6 Gc Ex tb IIIC T85°C Db
	-112	NEPSI	Date	2024-01-11	Ex ec IIC T4/T6 Gc
	-512	NEPSI	Valid until	2030-01-10	
	-116	TR CMU 1055	Number	GYJ23.1092X	Ex ia IIC T4/T6 Gb Ex ia IIIC T85°C Db
	-516	TR CMU 1055	Date	2023-04-29	Ex tb IIIC T85°C Db
	-816	TR CMU 1055	Valid until	2028-04-28	II 2G Ex ia IIC T4/T6 Gb II 2D Ex ia IIIC T85 °C Db
	-856	TR CMU 1055	Number	ZETC/35/2021	II 2D Ex tb IIIC T85 °C Db
			Date	2021-07-26	II 3G Ex nA IIC T4/T6 Gc
			Valid until	2024-07-25	II 2D Ex tb IIIC T85 °C Db
			Number	ZETC/35/2021	II 3G Ex nA IIC T4/T6 Gc
			Date	2021-07-26	
			Valid until	2024-07-25	
			Number	ZETC/35/2021	
			Date	2021-07-26	
			Valid until	2024-07-25	

Table 2: Explosion protection certificates for TROVIS 3730-3 with hardware version 02.00.xx/firmware version 02.02.xx¹⁾

		Certification			Type of protection/comments
TROVIS 3730-3	-110	ATEX/IECEx	Number	BVS 18 ATEX E 044 X	II 2G Ex ia IIC T4/T6 Gb
			Date	2025-02-21	II 2D Ex ia IIIC T85 °C Db
	-510	ATEX/IECEx	Number	BVS 18 ATEX E 044 X	II 2D Ex tb IIIC T85°C Db or
			Date	2025-02-21	II 2D Ex tb IIIC T85°C Db and
					II 3G Ex ec IIC T4/T5 Gc
	-810	ATEX/IECEx	Number	BVS 18 ATEX E 044 X	II 3G Ex ec IIC T4/T6 Gc
			Date	2025-02-21	II 2D Ex tb IIC T85°C Db

¹⁾ Available in second quarter of 2025

Mounting the positioner

The positioner can be attached directly to the Type 3277 Actuator (240 to 750 cm²) over a connection block. In actuators with "actuator stem extends" fail-safe action, the signal pressure is routed over an internal hole in the actuator yoke to the actuator. In actuators with "actuator stem retracts" fail-safe action, the signal pressure is routed to the actuator over ready-made external piping.

Using the appropriate bracket, the positioner can also be attached according to IEC 60534-6-1 (NAMUR recommendation). The positioner can be mounted on either side of the control valve.

A pair of universal brackets is used for the attachment to Type 3278 Rotary Actuators or other rotary actuators according to VDI/VDE 3845. The rotary motion of the actuator is transferred to the positioner over a coupling wheel with travel indication.

A special version of the positioner allows it to be attached according to VDI/VDE 3847. This type of attachment allows the positioner to be replaced quickly while the process is running by blocking the air in the actuator. The positioner can be attached directly to the Type 3277 Actuator using an adapter bracket or adapter block. Alternatively, it can be attached to the NAMUR rib of a control valve using an additional NAMUR connection block.

Operation

The positioner is operated using one proven, user-friendly rotary pushbutton: the various menu levels, parameters and values are selected by turning the button. By pressing the button, the required setting is activated. All parameters can be checked and changed on site.

All values are displayed on the plain-text display. The reading direction of the display can be rotated by 180°.

The initialization key activates initialization which is started according to the ready adjusted parameters (autotune). After initialization is completed, the positioner immediately starts closed-loop operation.

To configure the positioner with SAMSON's TROVIS-VIEW software, the positioner is equipped with an additional digital interface to be connected to the USB interface of a computer using an adapter.

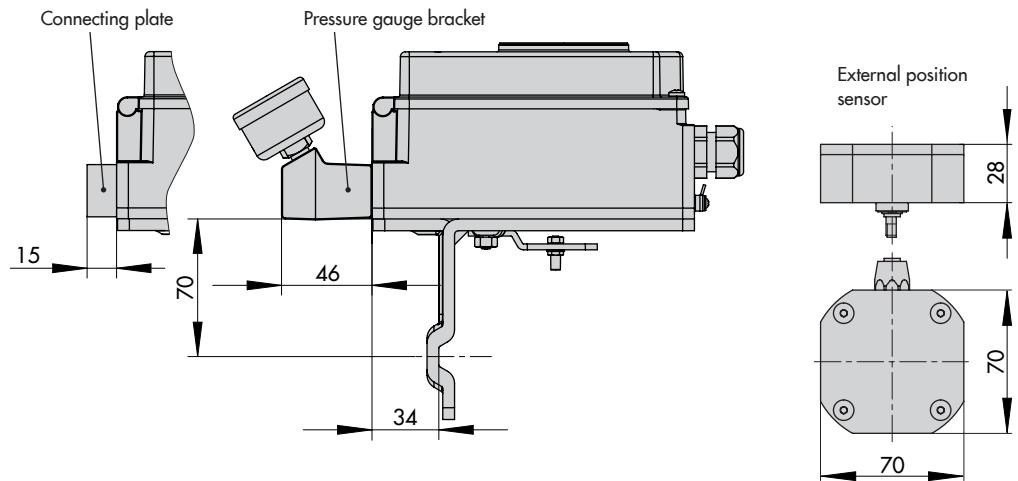
Additionally, all parameters of the TROVIS 3730-3 Positioner can be accessed using HART® communication.

Technical data · Optional additional functions

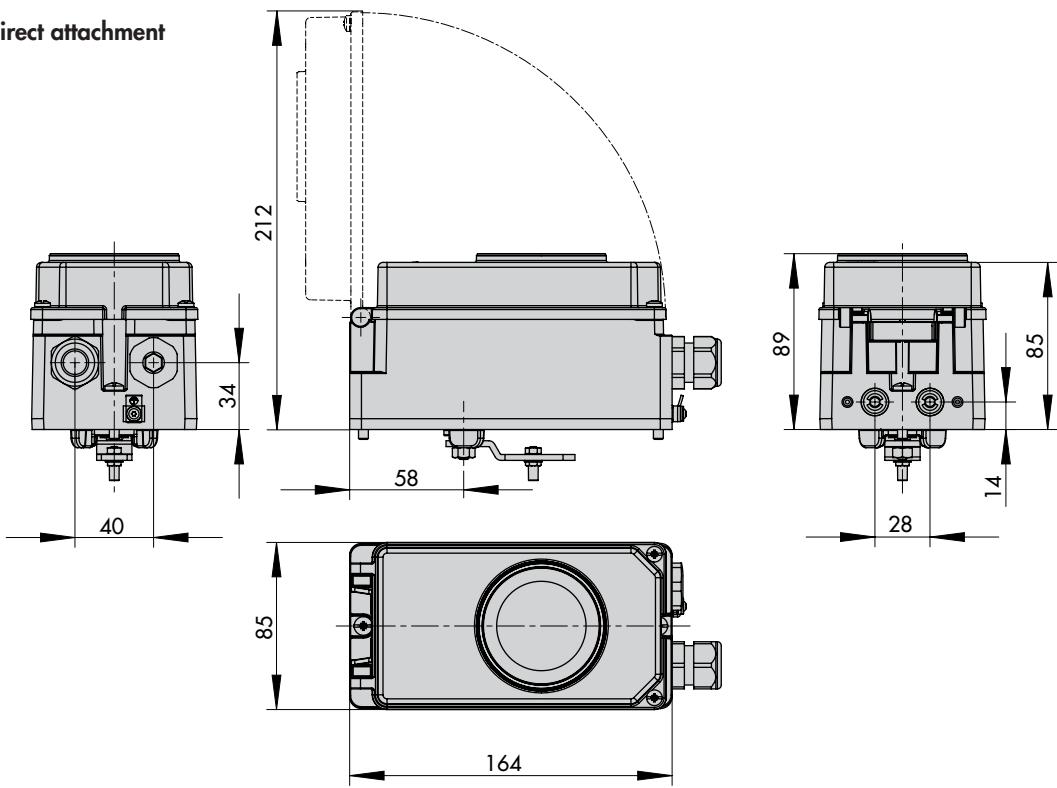
Position transmitter				
Version	Two-wire system, galvanic isolation, reverse polarity protection, reversible direction of action			
Supply	10 to 30 V DC			
Output signal	4 to 20 mA			
Error indication	2.4 or 21.6 mA			
No-load current	1.4 mA			
Static destruction limit	38 V DC · 30 V AC			
Software limit switches				
NAMUR		PLC		
Version	Galvanic isolation, reverse polarity protection, switching output acc. to EN 60947-5-6			
Signal state	≤1.0 mA (non-conducting)	R = 10 kΩ (non-conducting)		
	≥2.2 mA (conducting)	R = 348 Ω (conducting)		
Static destruction limit	32 V DC/24 V AC			
Binary output				
NAMUR		PLC		
Version	Galvanic isolation, reverse polarity protection, switching output acc. to EN 60947-5-6			
Signal state	≤1.0 mA (non-conducting)	R = 10 kΩ (non-conducting)		
	≥2.2 mA (conducting)	R = 348 Ω (conducting)		
Static destruction limit	32 V DC/24 V AC			
Inductive limit switches				
Version	For connection to switching amplifier according to EN 60947-5-6, SJ2-SN proximity switches, reverse polarity protection			
Measuring plate not detected	≥3 mA			
Measuring plate detected	≤1 mA			
Static destruction limit	20 V DC			
Permissible ambient temperature	-50 to +85 °C			
Binary input (switching behavior configured in TROVIS-VIEW software)				
Active switching behavior (default setting)				
Connection	For external switch (floating contact) or relay contact			
Open-circuit voltage	Max. 10 V (when contact is open)			
Current draw	Max. 100 mA (pulsed when contact is closed)			
Contact	Closed: R <20 Ω; open: R >400 Ω			
Passive switching behavior				
Connection	For externally applied DC voltage, reverse polarity protection			
Voltage input	0 to 30 V			
Static destruction limit	40 V DC			
Current draw	3.7 V at 24 mA			
Switching voltage	Closed: <1 V; open: >6 V			
Forced venting				
Version	Galvanic isolation, reverse polarity protection			
Voltage input	0 to 24 V DC			
Input resistance	≥7 kΩ			
Signal state	Active	Ue <11 V		
	Not active	Ue >15 V		
Static destruction limit	38 V DC/30 V AC			
Pressure sensors ¹⁾				
Pressure range	0 to 7 bar			
Perm. temperature range	-40 to +85 °C			

¹⁾ Hardware version 02.00.xx/firmware version 2.02.xx and higher (available in second quarter of 2025)

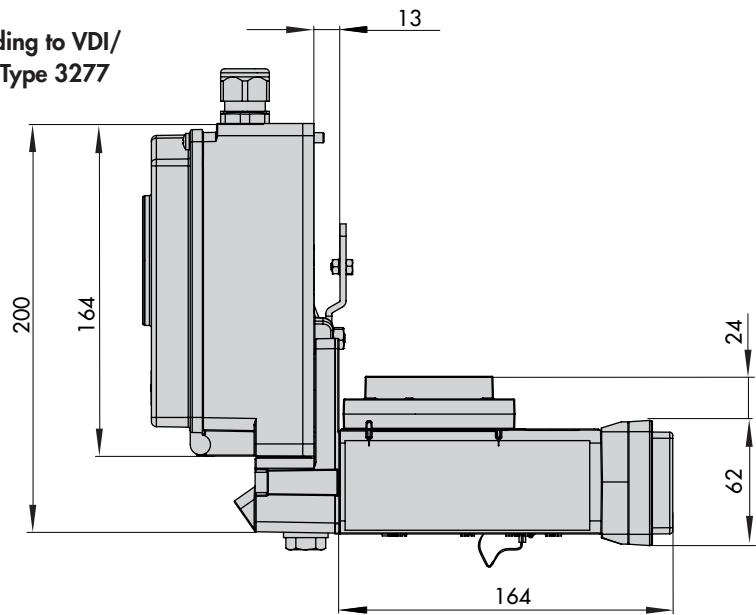
Attachment according to IEC 60534-6



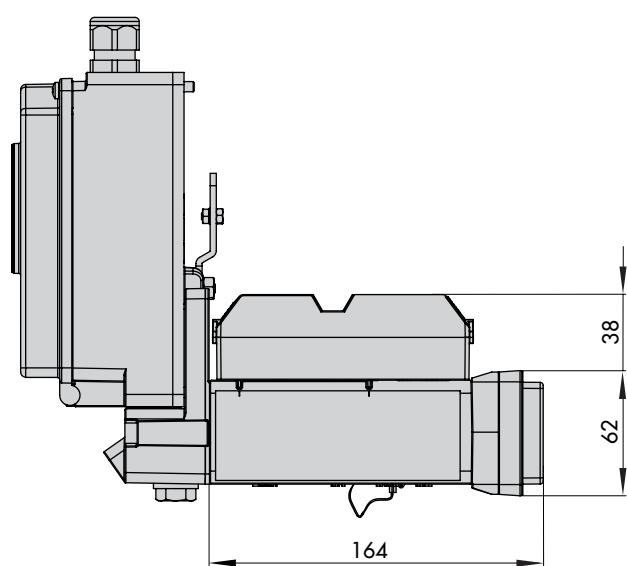
Direct attachment



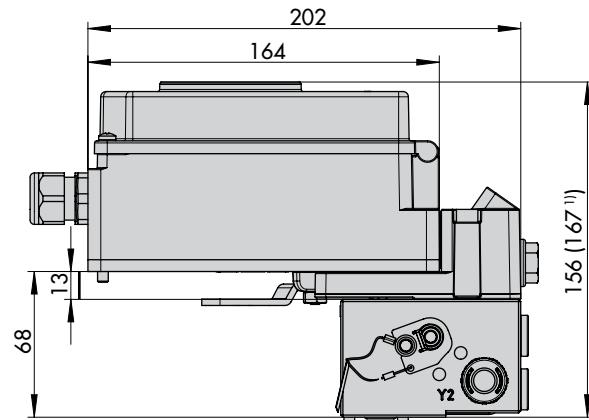
**Attachment according to VDI/
VDE 3847-1 onto Type 3277
Actuator**



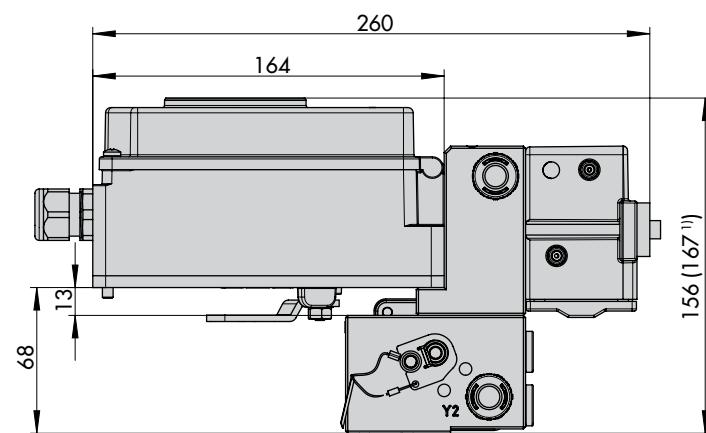
**Attachment according to VDI/
VDE 3847-1 to a NAMUR rib**



**Attachment according to VDI/VDE 3847-2
with single-acting actuator**

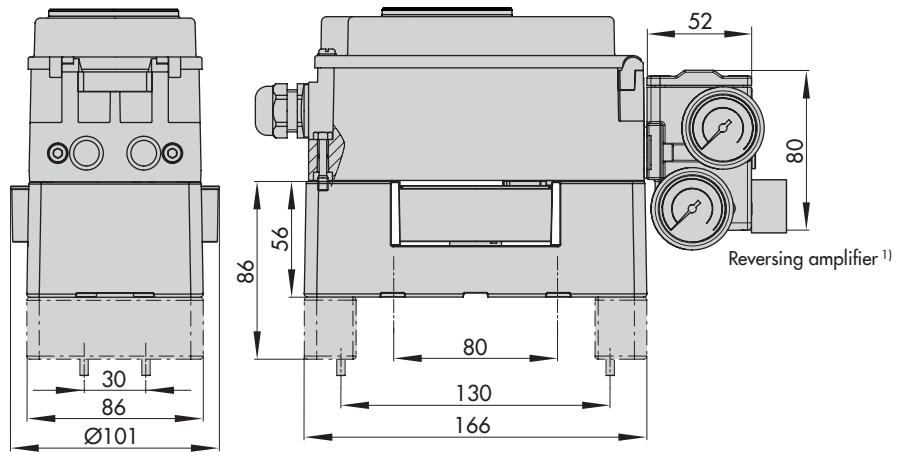


**Attachment according to VDI/VDE 3847-2 with
double-acting actuator**

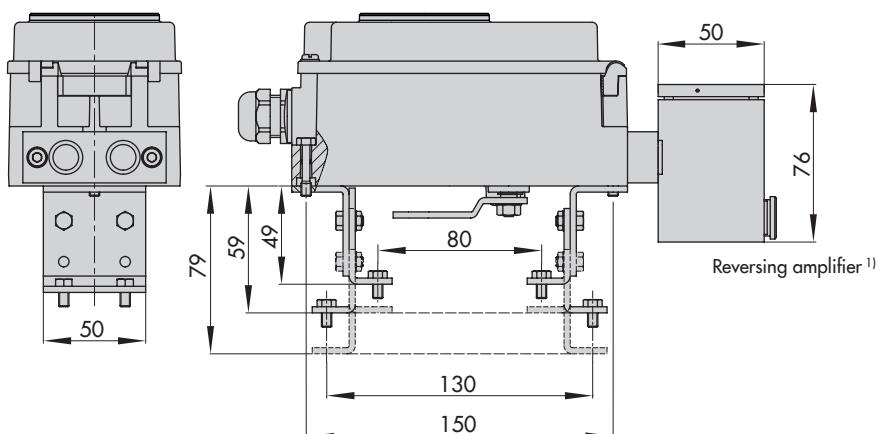


Attachment to rotary actuators according to VDI/VDE 3845

Heavy-duty version



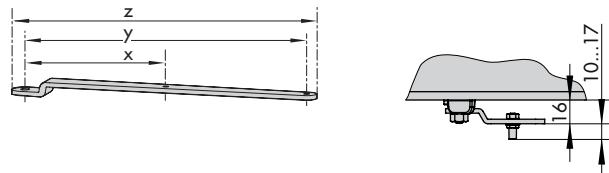
Light version



1) Reversing amplifier

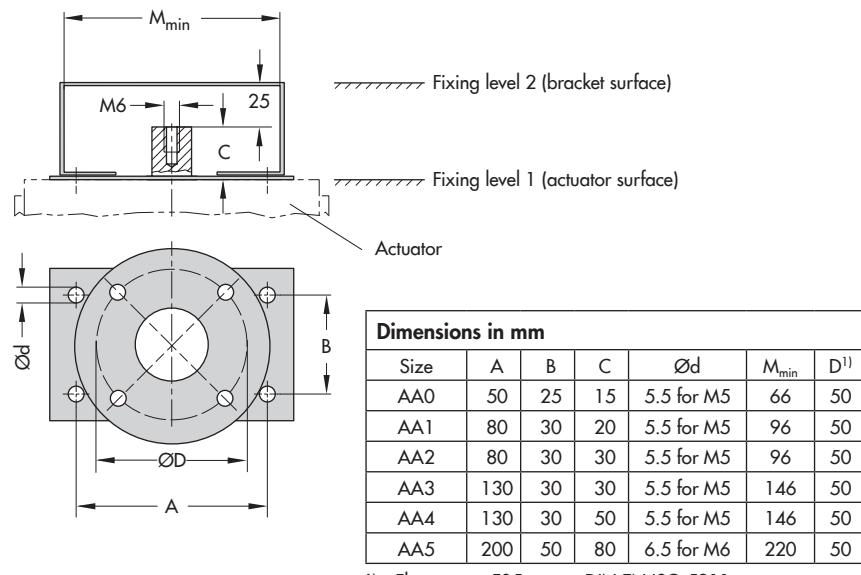
- Type 3710 (see drawing of heavy-duty version for dimensions)
- 1079-1118/1079-1119, no longer available
(see drawing of light version for dimensions)

Lever

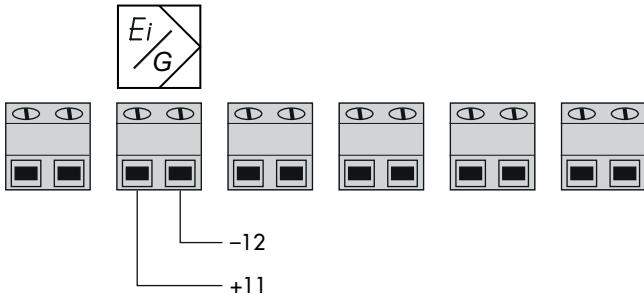


Lever	x	y	z
M	25 mm	50 mm	66 mm
L	70 mm	100 mm	116 mm
XL	100 mm	200 mm	216 mm
XXL	200 mm	300 mm	316 mm

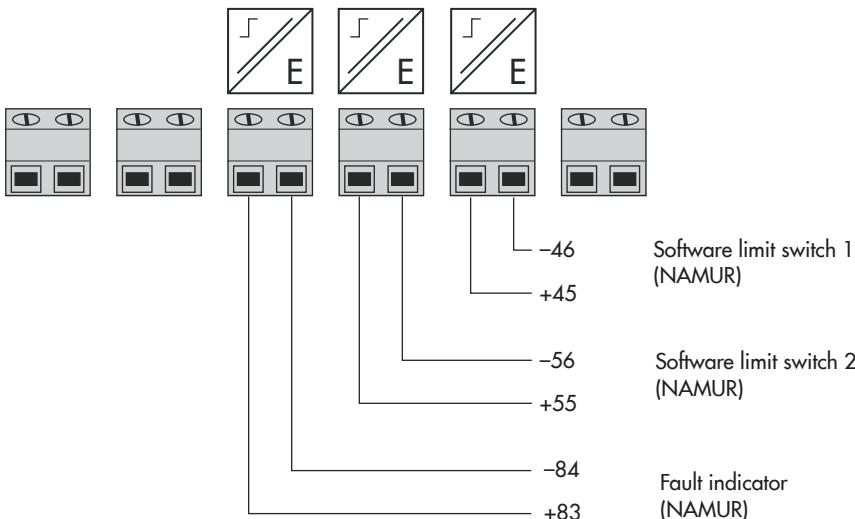
Fixing levels according to VDI/VDE 3845 (September 2010)



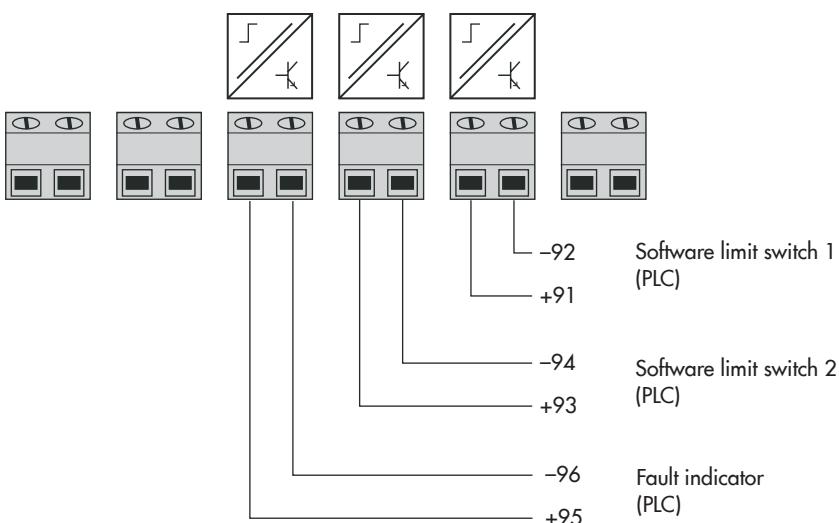
Electrical connection



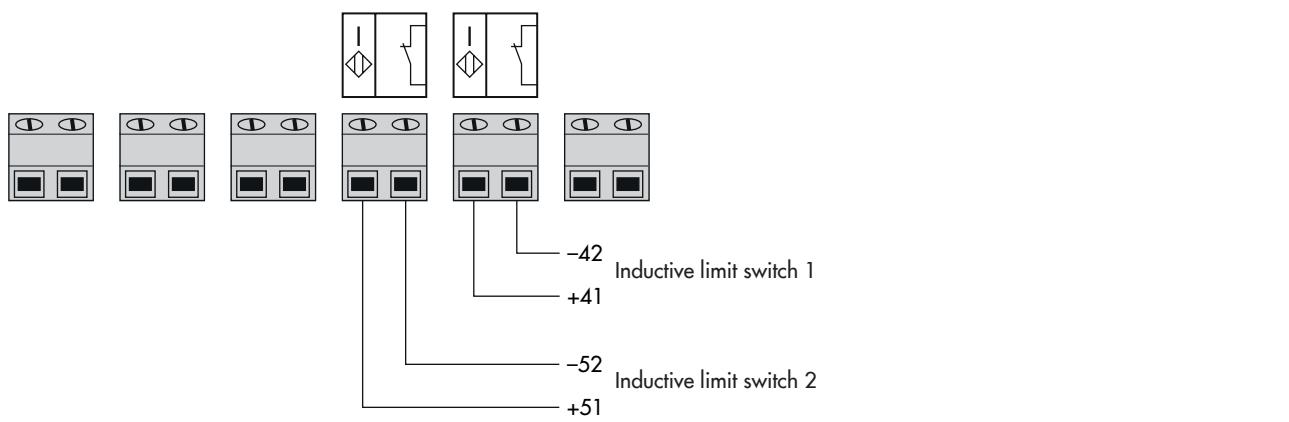
Connecting the mA control signal



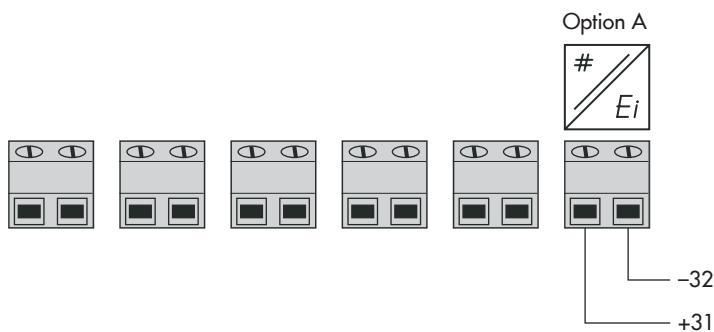
Terminal assignment of binary output (fault alarm output, NAMUR) and software limit switch (NAMUR) – Option C



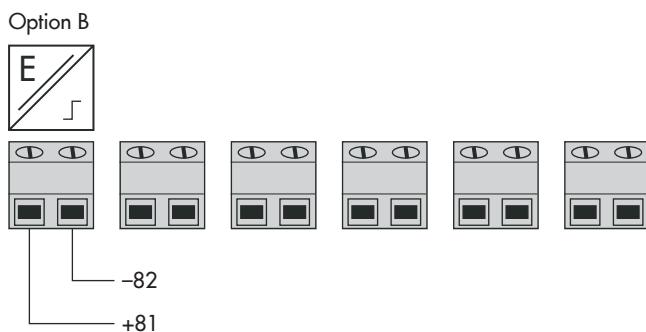
Terminal assignment of binary output (fault alarm output, PLC) and software limit switch (PLC) – Option C



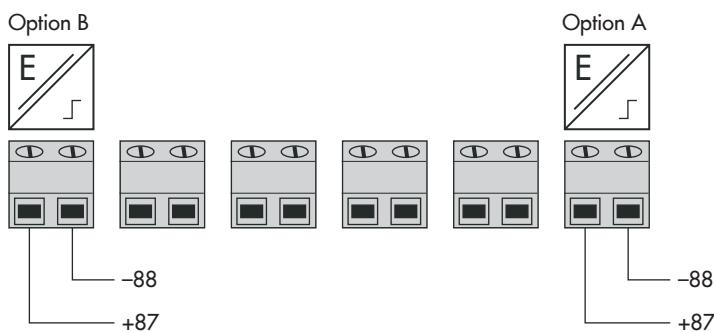
Terminal assignment of inductive limit switches – Option C



Terminal assignment of position transmitter – Option A



Terminal assignment of forced venting – Option B



Terminal assignment of binary input – Option A/B

Article code

TROVIS 3730-3 with hardware version 01.00.xx/firmware version 02.00.xx

1) The hardware version 01.00.00 is only compatible with software version 02.00.xx (updating to version 02.02.xx is not possible).

2) The hardware version 02.00.00 is only compatible with software version 02.02.xx (downgrading to version 02.00.xx is not possible).

TROVIS 3730-3 with hardware version 02.00.xx/firmware version 02.02.xx

Positioner	TROVIS 3730-3-	x	x	x	0	x	x	x	x	0	x	x	x	x	x	x	x	x	x	x		
With LCD, autotune, HART® communication																						
Explosion protection																						
Without	0	0	0			0/1/4													9	8	9	
II 2G Ex ia IIC T4/T6 Gb	1	1	0			2/4													0/1	9	8	
II 2D Ex ia IIIC T85 °C Db																			9	4		
ATEX/IECEx	II 2D Ex tb IIIC T85°C Db	5	1	0		2/4													1	9	8	9
II 3G Ex ec IIC T4/T6 Gc																			1	9	8	9
II 2D Ex tb IIC T85°C Db																			4			
Option A																						
Without	0																		9	8	9	4
Position transmitter 4 to 20 mA	1																		9	8	9	4
Binary input 24 V DC	2																		9	8	9	4
Option B																						
Without	0																		9	8	9	4
Binary input 24 V DC	2																		9	8	9	4
Forced venting	3																		9	8	9	4
Option C																						
Without	0																		9	8	9	4
2x Software limit switches ¹⁾ + binary output (PLC)	1																		9	8	9	4
2x Software limit switches ¹⁾ + binary output (NAMUR)	2																		9	8	9	4
2x Inductive limit switches ¹⁾ + binary output (NAMUR); -50 to +85 °C	4																		9	8	9	4
Option D																						
Without	0																		9	8	9	4
Pressure sensors																						
Without	0																		9	8	9	4
Supply 9, Output 38	1																		0/1	9	8	9
Emergency shutdown																						
3.8 mA	0																		9	8	9	4
Electrical connection																						
2x M20x1.5 (1x cable gland, 1x blanking plug)	1																		9	8	9	4
Housing material																						
Aluminum EN AC-44300DF (standard)																			9	8	9	4
Stainless steel 1.4408																			9	8	9	4
Cover																						
With round window																			9	8	9	4
Without window																			9	8	9	4
Housing version																						
Standard																			9	8	9	4
With additional vent hole and VDI/VDE 3847 adapter; without travel pick-off parts																			9	8	9	4
With additional vent hole																			9	8	9	4
Safety approval																						
SIL																			1	9	8	9
Type approval for marine applications																						
Without																			0	9	8	9
Bureau Veritas																			1	9	8	9
DNV GL																			2	9	8	9
American Bureau of Shipping (ABS)																			3	9	8	9
Lloyd's Register																			5	9	8	9
Permissible ambient temperature																						
Standard: -20 to +85 °C																			0	9	8	9
-40 to +85 °C metal cable gland																			1	9	8	9
-55 to +85 °C, low-temperature version with metal cable gland																			2	9	8	9

Positioner	TROVIS 3730-3-	x	x	x	0	x	x	x	x	0	x	x	x	x	x	x	x	x	x	x	x
Hardware version																					
HV 01.00.00 ²⁾																	9	9			
HV 02.00.00 ³⁾																	9	8			
Firmware version																					
SV 02.00.15																			9	7	
SV 02.02.12																			9	4	

1) Software limit switches (PLC) are not available in the explosion-protection version.

2) The hardware version 01.00.00 is only compatible with software version 02.00.xx (updating to version 02.02.xx is not possible).

3) The hardware version 02.00.00 is only compatible with software version 02.02.xx (downgrading to version 02.00.xx is not possible).