Metal Bellows by SAMSON

Reliable sealing performance to meet stricter emission requirements

- Modular design
  - Installation in Series 240, 250, 280, and 290 Valves
  - Can also be retrofitted as well as self-operated regulators
- Heating jacket
  - Optional to prevent crystalline deposits in the folds of the metal bellows
- Downstream packing
  - as backup seal
- Test connection
  - for leakage monitoring
- Corrosion resistance
  - Finals to using stainless steel
- High number of folds
  - to achieve a long service life

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ISO 15848
ANSI/FCI 91-1

RUGGED DESIGN
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2017-10 · WA 379 EN
Metal bellows are used in globe valves to seal the plug stem to the atmosphere. The thin-walled corrugated cylinders are used as dynamic seals, particularly in applications where strict emission requirements apply. Metal bellows by SAMSON are made of corrosion-resistant materials. They are capable of withstanding high pressures and temperatures, which makes them ideally suited for use in high-performance service.

SAMSON’s founding father, Mr. Hermann Sandvoss, had the metal bellows patented back in 1909. And valves fitted with metal bellows still continue to be the prime choice for challenging applications. This statement is backed up by the impressive sales figures: 20 % of all valves sold are equipped with metal bellows.

No maintenance
Almost throughout an entire valve life
Reliable
Successfully tested in over 100,000 cycles according to DIN EN ISO 15848
Excellent sealing performance
 Leakage rate of tightness class AH according to DIN EN ISO 15848 (bellum test)
Stricter requirements
Suitable for high pressures up to PN 400/Class 2500
No hysteresis
No deviations from the characteristic

The EXPERTplus valve diagnostics integrated into the positioner provide reliable information on the condition of the metal bellows. The measured data are assessed based on a statistical analysis of the cycle heights that the valve moved through. The positioner issues a classified status message in compliance with NAMUR Recommendation NE 107 when a critical condition exists.

Positioners with integrated EXPERTplus valve diagnostics:
- Series 3730 (optionally with HART®, PROFIBUS-PA, or FOUNDATION fieldbus communication)
- Series 3731 with flameproof enclosure (optionally with HART® or FOUNDATION fieldbus communication)
- TROVIS 3793 with modular functions (HART® communication)

The EXPERTplus valve diagnostics is part of the positioner. The measured data are assessed based on a statistical analysis of the cycle heights that the valve moved through. The positioner issues a classified status message in compliance with NAMUR Recommendation NE 107 when a critical condition exists.

The EXPERTplus valve diagnostics can be integrated into the positioner. The measured data are assessed based on a statistical analysis of the cycle heights that the valve moved through. The positioner issues a classified status message in compliance with NAMUR Recommendation NE 107 when a critical condition exists.

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Reliable
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Excellent sealing performance
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Product life cycle
The extra cost of fitting a valve with a metal bellows rather than a stuffing box packing to meet stricter emission requirements pays off: metal bellows are reliable, require no maintenance, and last long in service. When considering the entire product life cycle, metal bellows are the solution that offers the best cost-effectiveness.

Life cycle considerations
Quality and durability are the key features of metal bellows, and make the investment worthwhile. As a result, SAMSON examined the durability of a metal bellows as part of the life cycle calculations. These calculations showed that the bellows can reliably perform 5,000,000 cycles.

Specimen and test conditions
The test was performed on a Series 240 Valve fitted with a metal bellows. The calculation was based on travel motions between 0 and 50%.

At a glance
Metal bellows are primarily used to prevent external leakage. The metal bellows made by SAMSON comply with the emission limits specified in the following standards:
- ISO 15848
- ANSI/FCI 91.2010

**Valve Series 240**
- Pressure rating: Class 150 and 300
- Temperature: -40°C to 180°C
- Bellows pressure: 10.3 bar (g)/150 psi (g)
- Process temperature: 20°C/68°F

**Digital monitoring**

- Valve size: NPS ½ to 6
- Pressure rating: Class 150 and 300
- Material: 1.4571/316Ti
- Layers: 2
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