

# Control Valve Type 3349



## Control Valves for Aseptic Applications

- Valves for aseptic applications in the life sciences market
- Diaphragm seal prevents contamination of the process
- Easy to clean (suitable for CIP and SIP), cavity-free design
- High-quality materials compliant with FDA and USP Class VI as well as EC Regulation 1935/2004
- High control accuracy with digital positioner
- Easy installation in tight spaces
- Easy maintenance
- Wide range of versions

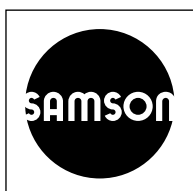


# Control Valve Type 3349 – Data

Technical data	
Valve sizes	DN 8 to 100
Pressures	Max. 10 bar
Temperatures	0 to 160 °C
Aseptic connections	Welding ends, aseptic flanges, clamps, threaded ends etc.



Advantages	How?	Why?
Aseptic design	Use of a diaphragm stem seal	No risk of contamination
Easy to clean	Cavity-free design and controlled surface roughness (internal and external), self-draining design (suitable for CIP and SIP)	No risk of contamination
High-quality materials	Use of 1.4435 as standard (delta ferrite content <1 %), all wetted materials approved according to FDA and USP Class VI (121 °C) as well as EC Regulation 1935/2004	No risk of contamination
High control accuracy	Use of plug with engineered characteristic (linear or equal percentage), wide range of $K_{vs}$ coefficients, shape of body optimized for perfect flow control	Optimized processes
Compact design and light weight	DN 25 valve 60 % narrower and 50 % lighter than a solution with a Type 3271 or 3277 Pneumatic Actuator	Easy integration
Easy maintenance	Comprises very few parts. Main wetted parts (plug and diaphragm) easy to replace	Fewer resources required for maintenance



SAMSON AKTIENGESELLSCHAFT  
 Weismuellerstrasse 3 · 60314 Frankfurt am Main, Germany  
 Phone: +49 69 4009-0 · Fax: +49 69 4009-1507  
 E-mail: samson@samson.de · Internet: www.samson.de