# SAM GUARD – Predictive Analytics for the Process Industry Failure Prediction and Predictive Monitoring



#### **Motor Fan**

## **Challenges**

- Plant has failures, unrepetitive, each time a different failure occurs in a different location.
- Increase visibility of plant. Failures occur in overlooked and ignored parts of plant.

## **How Product helped**

- Software created a very precise warning for Raw mill fan #4, out of ten fans.
- After respective inspection, broken dampers were detected.
   Draft repair conducted immediately, reducing vibration.
   Complete repair is scheduled.

#### Value

- Overlooked broken dampers were replaced thanks to SAM GUARD's alerts. A significant damage to the raw mill fan was prevented.
- By fixing a small problem ahead of time, a greater problem causing shutdown and lost production was eliminated.
- \$103K of damage prevented
   (1 day shutdown 600k tons of cement per year / 350 days of production x \$60 per ton)